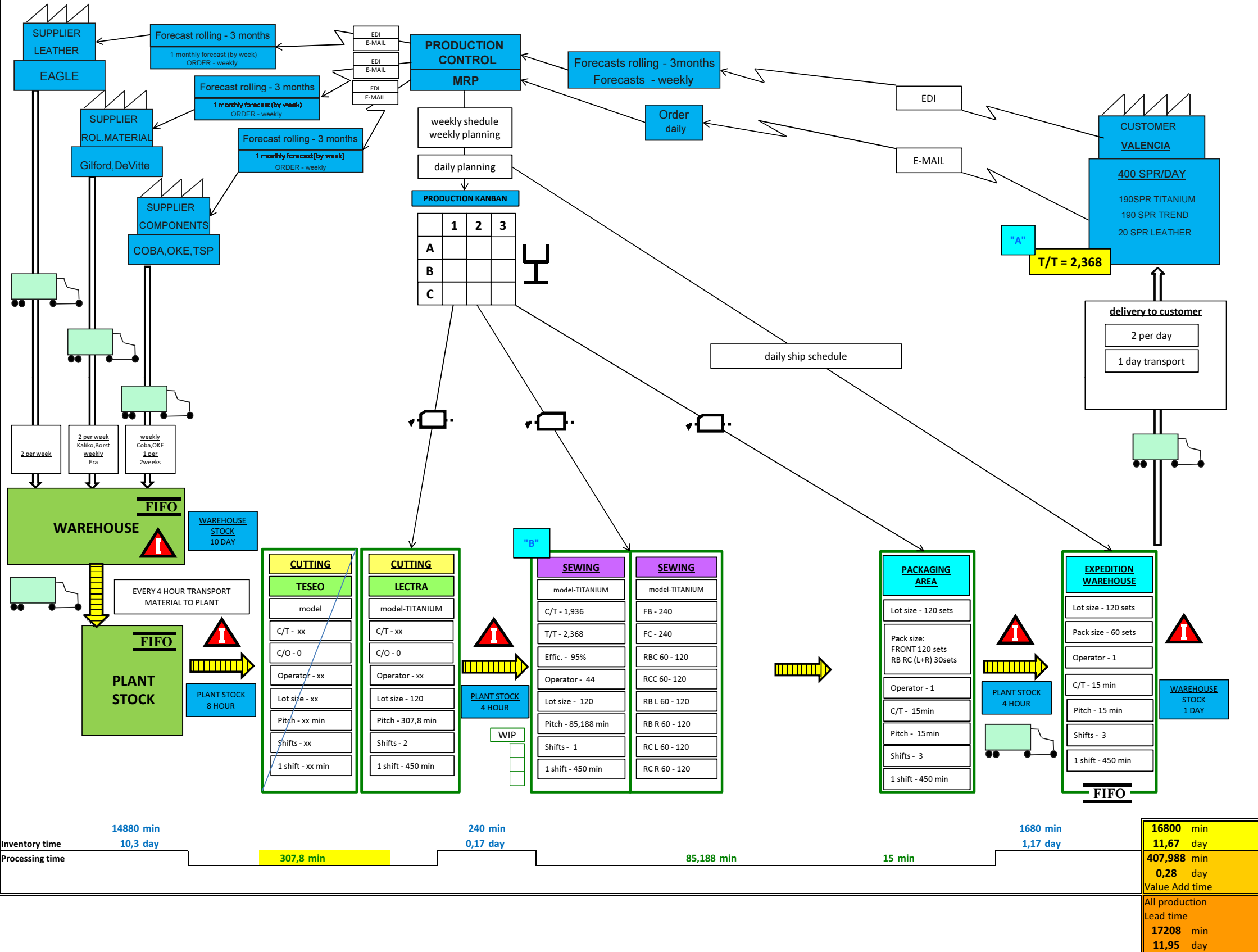


VALUE STREAM MAP - FORD C344 - CURRENT

JOHNSON CONTROLS - STRÁŽ POD RALSKEM



- Outside Source
- Movement of Finished Goods
- Movement of WIP by PUSH
- Movement of WIP by PULL
- Manual Information Flow
- Electronic Information Flow
- Bottleneck Operation
- Inventory
- KANBAN Signal
- FIFO Device/Method
- KANBAN Board
- KANBAN Post
- Withdrawal KANBAN
- Production KANBAN
- Description Box
- Improvement opportunity
- Visual Signal
- Buffer or safety stock
- Super Market
- Heijunka Box Scheduling
- Schedule Leveling
- Outside Transportation