

MODEL	week		3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18		
			14.1	21.1	28.1	4.2	11.2	18.2	25.2	4.3	11.3	18.3	25.3	1.4	8.4	15.4	22.4	29.4		
<b>FORD</b>	<b>W</b>	<b>demand</b>																		
<b>C 344</b>	<b>D</b>	<b>demand</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
<b>Ambiente</b>	<b>FG</b>		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
<b>Ambiente</b>	<b>D</b>	<b>production</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
			57,24	7,862	7,338	7,377	7,416	7,455	7,495	7,534	7,573	7,613	7,652	7,691	7,731	7,757	7,783	7,809	7,835	7,849
<b>Trend</b>			95,60	4,707	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		<b>ramp up</b>			93,33%	93,83%	94,33%	94,83%	95,33%	95,83%	96,33%	96,83%	97,33%	97,83%	98,33%	98,67%	99,00%	99,33%	99,67%	99,83%
<b>FORD</b>	<b>W</b>	<b>demand</b>	360	1320	1200	1140	1020	1440	1140	600	660	960	1020	650	650	650	650	650		
<b>C 344</b>	<b>D</b>	<b>demand</b>	72	264	240	228	204	288	228	120	132	192	204	130	130	130	130	130		
<b>Trend</b>	<b>FG</b>		720	1260	990	890	630	530	240	200	550	840	640	380	490	790	900	1010		
<b>Trend</b>	<b>D</b>	<b>production</b>	180	210	220	220	230	230	220	190	190	190	190	190	190	190	190	190		
			78,88	5,705	5,325	5,353	5,382	5,410	5,439	5,467	5,496	5,524	5,553	5,581	5,610	5,629	5,648	5,667	5,686	5,695
					34	39	41	41	42	42	40	34	34	34	34	34	34	34	33	33
		<b>ramp up</b>			93,33%	93,83%	94,33%	94,83%	95,33%	95,83%	96,33%	96,83%	97,33%	97,83%	98,33%	98,67%	99,00%	99,33%	99,67%	99,83%
<b>FORD</b>	<b>W</b>	<b>demand</b>	300	240	120	120	60	60	120	0	0	150	60	80	80	80	80	80		
<b>C 344</b>	<b>D</b>	<b>demand</b>	60	48	24	24	12	12	24	0	0	30	12	16	16	16	16	16		
<b>Leather</b>	<b>FG</b>		90	90	75	105	65	65	80	35	35	135	65	85	85	105	105	105		
<b>Leather</b>	<b>D</b>	<b>production</b>	60	45	30	20	15	15	15	0	20	20	20	20	20	20	20	20		
			135,12	3,330	3,108	3,125	3,142	3,158	3,175	3,192	3,208	3,225	3,242	3,258	3,275	3,286	3,297	3,308	3,319	3,325
<b>Leather</b>					19	14	10	6	5	5	5	0	6	6	6	6	6	6	6	
		<b>ramp up</b>			93,33%	93,83%	94,33%	94,83%	95,33%	95,83%	96,33%	96,83%	97,33%	97,83%	98,33%	98,67%	99,00%	99,33%	99,67%	99,83%
<b>FORD</b>	<b>W</b>	<b>demand</b>	1200	1320	1380	1080	1080	1140	1140	720	720	900	780	790	790	790	790	790		
<b>C 344</b>	<b>D</b>	<b>demand</b>	240	264	276	216	216	228	228	144	144	180	156	158	158	158	158	158		
<b>Titanium</b>	<b>FG</b>		220	495	600	470	390	310	420	430	660	890	750	730	700	860	830	800		
<b>Titanium</b>	<b>D</b>	<b>production</b>	295	285	250	250	250	250	230	190	190	190	190	190	190	190	190	190		
			85,63	5,255	4,905	4,931	4,957	4,984	5,010	5,036	5,062	5,089	5,115	5,141	5,168	5,185	5,203	5,220	5,238	5,246
<b>Titanium</b>					60	58	50	50	50	50	45	37	37	37	37	37	37	36	36	36
		<b>ramp up</b>			93,33%	93,83%	94,33%	94,83%	95,33%	95,83%	96,33%	96,83%	97,33%	97,83%	98,33%	98,67%	99,00%	99,33%	99,67%	99,83%
<b>FORD fabric (capacity</b>	<b>700</b>		535	540	500	490	495	495	465	380	400	400	400	400	400	400	400	400		

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